

1 Single Screw Extrusion Introduction And Troubleshooting

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1 Single Screw Extrusion Introduction

introduction to the understanding of food extrusion processing. Introduction Extrusion is defined as a system of pushing mixed ingredients out through a small opening, called a die, to form and to shape ... even though it requires a higher maintenance cost than a single-screw extruder (1.5-2.0 times; Harper 1981; Heldman and Hartel 1997).

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Extrusion blow molding can be operated as either a continuous or semicontinuous process depending on the requirement. In extrusion blow molding a plastic material feedstock is fed through a hopper onto a feeding transfer screw. This feeds material into an especially designed blow molding die that directs the material flow to create an extruded hollow tube called a parison.

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